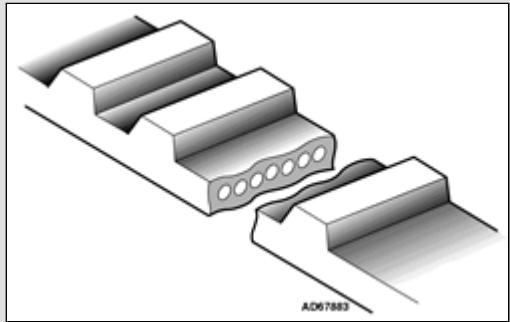
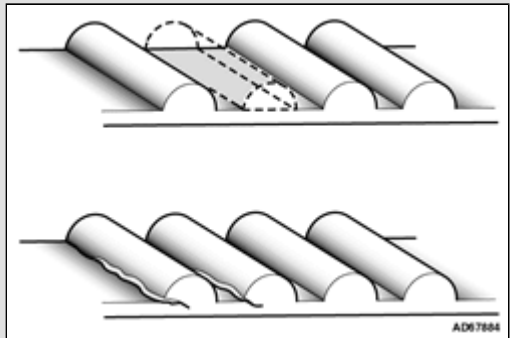
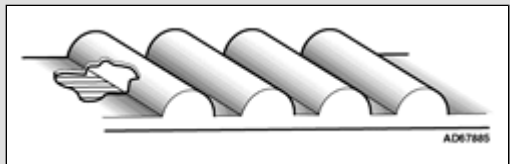
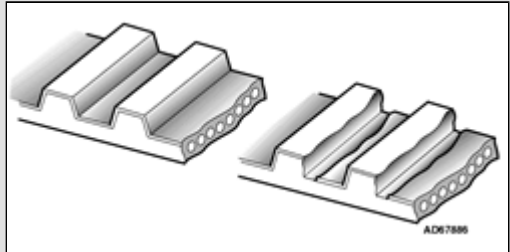
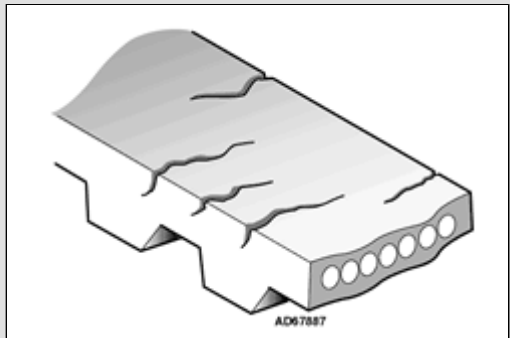
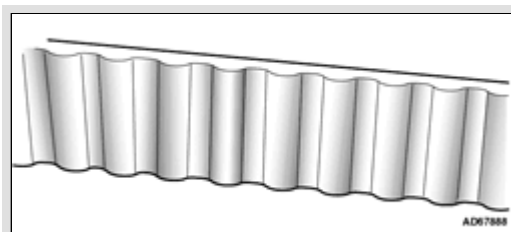


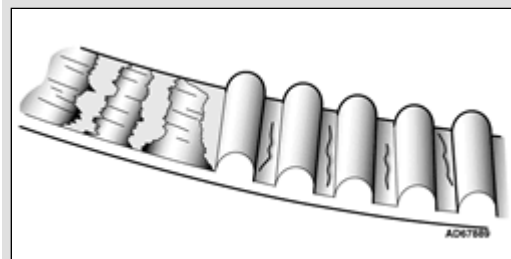
Symptom	Probable Cause	Remedy
Broken belt 	Foreign body in drive	Ensure cover is fitted correctly
	Excessive tension	Set tension correctly
	Belt crimped during installation	Avoid mishandling belt
Sheared teeth 	Insufficient tension	Set tension correctly
	Seized drive sprocket	Remedy seizure
	Sprockets misaligned	Align correctly
Worn teeth 	Incorrect tension	Set tension correctly
	Worn sprockets	Replace sprockets
Hollow teeth 	Pre-set tension very low	Set tension correctly
	Running tension too low	Ensure tensioner is operating correctly
Top surface cracks 	Excessive heat	Check cause
	Tensioner pulley/guide pulley binding	Free tensioner pulley/guide pulley
Land wear	Excessive tension	Set tension correctly
	Rough sprocket surface	Replace sprockets



Oil contamination

Engine oil leak

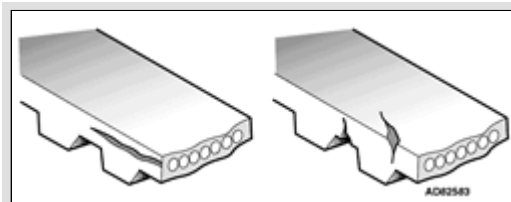
Remedy oil leak



Edge wear

Sprocket flange damaged

Replace sprocket



Sprockets misaligned

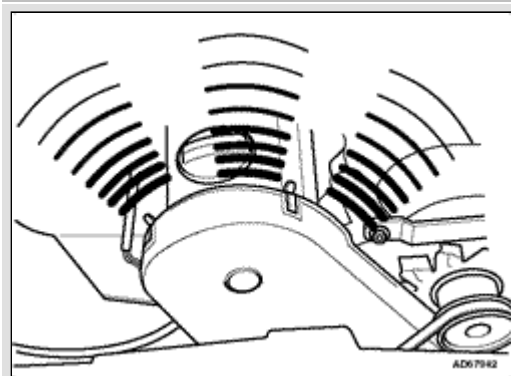
Align correctly



Noisy operation

Excessive tension

Set tension correctly



Insufficient tension

Set tension correctly

Sprockets misaligned

Align correctly

Sprocket flange damaged

Replace sprocket