

# **Citroen ZX** Service and Repair Manual

## Mark Coombs

### Models covered

(1881-320-10X1)

Rage Bad

2004.

2005

All Citroen ZX Hatchback models with petrol engines, including special/limited editions 1360 cc, 1580 cc, 1761 cc, 1905 cc and 1998 cc (inc. 16-valve) *Covers most features of Estate models Also covers 1124 cc engine Does not cover Diesel engine models* 

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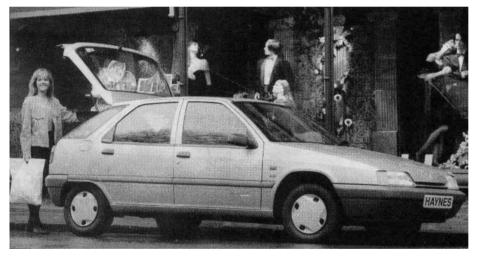
## Introduction to the Citroen ZX

The Citroen ZX range was introduced to the UK in June 1991. Originally, the ZX was available with a choice of 1.1 litre (1124 cc), 1.4 litre (1360 cc), 1.6 litre (1580 cc) or 1.9 litre (1905 cc) engines. Not all engine sizes, however, were available in all markets (the 1.1 litre version was not available in the UK).

At first, only five-door Hatchback models

were available. All models have a five-speed manual transmission as standard; a four-speed automatic transmission was offered as an option on 1.6 and 1.9 litre models.

All engines are derived from the wellproven TU series (1124 cc and 1360 cc) and XU series (1580 cc and 1905 cc models) engines, which have appeared in many



Citroen ZX 1.4 Reflex Plus 5-door



Citroen ZX 2.0 16-valve

Citroen and Peugeot vehicles. The engines are of four-cylinder overhead camshaft design, mounted transversely and inclined to the rear, with the transmission mounted on the left-hand side.

In late 1992, a three-door Hatchback variant was introduced. At the same time, three new "sports" models were also introduced, all of which were equipped with new engines. These new models were the 1.8 litre (1761 cc) Furio, the 2.0 litre (1998 cc 8-valve) Volcane, and the 2.0 litre (1998 cc 16-valve) 16-valve model. All of these new models are available in three-door form only. All three of the new engines are again derived from the XU series engine.

On all models, fully-independent front suspension is fitted, with the components attached to a subframe assembly. The rear suspension is semi-independent, with torsion bars and trailing arms.

All models in the range are comprehensively-equipped, and anti-lock braking (ABS) and air conditioning systems are available as options on certain models (ABS is standard on the 2.0 litre 16-valve).

Provided that regular servicing is carried out in accordance with the manufacturer's recommendations, the Citroen ZX should prove reliable and very economical. The engine compartment is well-designed, and most of the items requiring frequent attention are easily accessible.

## Acknowledgements

Thanks are due to Champion Spark Plug, who supplied the illustrations showing spark plug conditions. Certain other illustrations are the copyright of Citroen Cars Ltd, and are used with their permission. Thanks are also due to Sykes-Pickavant Limited, who provided some of the workshop tools, and to all those people at Sparkford who helped in the production of this manual.

## **Project vehicles**

Various project vehicles were used in the preparation of this manual, and appear in many of the photographic sequences. These include a 1360 cc, 1580 cc, 1761 cc, 1905 cc, 1998 cc 8-valve and a 1998 cc 16-valve

Working on your car can be dangerous. This page shows just some of the potential risks and hazards, with the aim of creating a safety-conscious attitude.

## General hazards

#### Scalding

· Don't remove the radiator or expansion tank cap while the engine is hot.

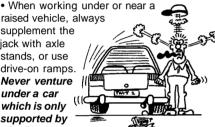
· Engine oil, automatic transmission fluid or power steering fluid may also be dangerously hot if the engine has recently been running.

#### Burning

• Beware of burns from the exhaust system and from any part of the engine. Brake discs and drums can also be extremely hot immediately after use.

#### Crushina

raised vehicle, always supplement the iack with axle stands. or use drive-on ramps. Never venture under a car which is only supported by a iack.



• Take care if loosening or tightening hightorque nuts when the vehicle is on stands. Initial loosening and final tightening should be done with the wheels on the ground.

#### Fire

· Fuel is highly flammable; fuel vapour is explosive.

· Don't let fuel spill onto a hot engine.

 Do not smoke or allow naked lights (including pilot lights) anywhere near a vehicle being worked on. Also beware of creating sparks

(electrically or by use of tools).

. Fuel vapour is heavier than air, so don't work on the fuel system with the vehicle over an inspection pit.

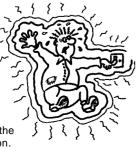
· Another cause of fire is an electrical overload or short-circuit. Take care when

repairing or modifying the vehicle wiring. · Keep a fire extinguisher handy, of a type

suitable for use on fuel and electrical fires.

#### Electric shock

 Ignition HT voltage can be dangerous. especially to people with heart problems or a pacemaker. Don't work on or near the ignition system with the engine running or the ignition switched on.



· Mains voltage is also dangerous. Make sure that any mains-operated equipment is correctly earthed. Mains power points should be protected by a residual current device (RCD) circuit breaker.

#### Fume or gas intoxication

· Exhaust fumes are poisonous: they often contain carbon monoxide, which is rapidly fatal if inhaled. Never run the engine in a confined space such as a garage with the doors shut.

• Fuel vapour is also

poisonous, as are the vapours from some cleaning solvents and paint thinners.

#### Poisonous or irritant substances

· Avoid skin contact with battery acid and with any fuel, fluid or lubricant, especially antifreeze, brake hydraulic fluid and Diesel fuel. Don't syphon them by mouth. If such a substance is swallowed or gets into the eyes, seek medical advice.

· Prolonged contact with used engine oil can cause skin cancer. Wear gloves or use a barrier cream if necessary. Change out of oilsoaked clothes and do not keep oily rags in your pocket.

· Air conditioning refrigerant forms a poisonous gas if exposed to a naked flame (including a cigarette). It can also cause skin burns on contact.

#### Asbestos

 Asbestos dust can cause cancer if inhaled or swallowed. Asbestos may be found in gaskets and in brake and clutch linings. When dealing with such components it is safest to assume that they contain asbestos.

## Remember...

#### DO

· Do use eye protection when using power tools, and when working under the vehicle

· Do wear gloves or use barrier cream to protect your hands when necessary.

· Do get someone to check periodically that all is well when working alone on the vehicle.

· Do keep loose clothing and long hair well out of the way of moving mechanical parts.

· Do remove rings, wristwatch etc. before working on the vehicle - especially the electrical system.

· Do ensure that any lifting or lacking equipment has a safe working load rating adequate for the lob.

## **Special hazards**

 This extremely corrosive acid is formed when certain types of synthetic rubber, found in some O-rings, oil seals, fuel hoses etc, are exposed to temperatures above 400°C. The rubber changes into a charred or sticky substance containing the acid. Once formed, the acid remains dangerous for years. If it gets onto the skin, it may be necessary to amputate the limb concerned.

 When dealing with a vehicle which has suffered a fire, or with components salvaged from such a vehicle, wear protective gloves and discard them after use.

#### The battery

 Batteries contain sulphuric acid, which attacks clothing, eyes and skin. Take care when topping-up or carrying the battery.

• The hydrogen gas given off by the battery is highly explosive. Never cause a spark or allow a naked light nearby. Be careful when connecting and disconnecting battery chargers or jump leads.

#### Air bags

• Air bags can cause injury if they go off accidentally. Take care when removing the steering wheel and/or facia. Special storage instructions may apply.

#### **Diesel injection equipment**

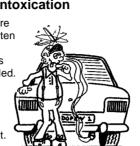
• Diesel injection pumps supply fuel at very high pressure. Take care when working on the fuel injectors and fuel pipes.

Warning: Never expose the hands, face or any other part of the body to injector spray; the fuel can penetrate the skin with potentially fatal results.

#### DON'T

- Don't attempt to lift a heavy component which may be beyond your capability - get assistance.
- · Don't rush to finish a job, or take unverified short cuts.
- · Don't use ill-fitting tools which may slip and cause injury.
- Don't leave tools or parts lying around where someone can trip over them. Mop up oil and fuel spills at once.
- · Don't allow children or pets to play in or near a vehicle being worked on.





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# General Dimensions & Weights

#### Dimensions

0•6

Overall length:   Volcane, Funo and 16-valve models	
All other models	
Volcane and 16-valve models	710 mm
Funo models	
All other models	700 mm
Overall height	
Volcane, Funo and 16-valve models	
All other models	
Wheelbase - all models. 25   Front and rear track: 25	540 mm
Reflex and Avantage models	110 mm
All other models	
Turning circle:	+20 11111
Models with manual steering	) 5 m
Models with power-assisted steering.	
Weights	
Kerb weights (approximate):	
1124 cc and 1360 cc models:	
Three-door models	35 kg
Five-door models	15 kg
1580 cc models:	
Three-door models	0
Five-door models	015 kg
1761 cc models:	
Three-door models	0
Five-door models	)24 kg
1905 cc models:	
Three-door models	0
Five-door models	J85 Kg
1998 cc 8-valve models:	000 1
Three-door models	0
Five-door models. 10   1998 cc 16-valve models. 11	0
Maximum gross vehicle weight:	150 Kg
1124 cc and 1360 cc models	190 ka
1580 cc models	
1761 cc models	0
1905 cc models	0
1998 cc 8-valve models	0
1998 cc 16-valve models	630 kg
Maximum roof rack load	
Maximum towing nose weight	) kg
Maximum towing weight:	
Braked trailer:	
1905 cc and 1998 cc models	
All other models	000 kg
Unbraked trailer:	
1124 cc and 1360 cc models	•
1580 cc models	0
1761 cc models	0
1905 cc models	0
1998 cc models	зо кд

## MOT Test Checks 0.7

This is a guide to getting your vehicle through the MOT test. Obviously it will not be possible to examine the vehicle to the same standard as the professional MOT tester. However, working through the following checks will enable you to identify any problem areas before submitting the vehicle for the test.

Where a testable component is in borderline condition, the tester has discretion in deciding whether to pass or fail it. The basis of such discretion is whether the tester would be happy for a close relative or friend to use the vehicle with the component in that condition. If the vehicle presented is clean and evidently well cared for, the tester may be more inclined to pass a borderline component than if the vehicle is scruffy and apparently neglected.

It has only been possible to summarise the test requirements here, based on the regulations in force at the time of printing. Test standards are becoming increasingly stringent, although there are some exemptions for older vehicles. For full details obtain a copy of the Haynes publication Pass the MOT! (available from stockists of Haynes manuals).

An assistant will be needed to help carry out some of these checks.

The checks have been sub-divided into four categories, as follows:







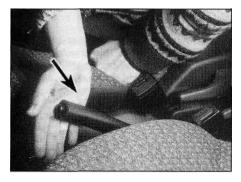


#### Checks carried out FROM THE DRIVER'S SEAT

#### Handbrake

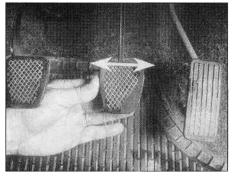
• Test the operation of the handbrake. Excessive travel (too many clicks) indicates incorrect brake or cable adjustment.

• Check that the handbrake cannot be released by tapping the lever sideways. Check the security of the lever mountings.



#### Footbrake

• Depress the brake pedal and check that it does not creep down to the floor, indicating a master cylinder fault. Release the pedal, wait a few seconds, then depress it again. If the pedal travels nearly to the floor before firm resistance is felt, brake adjustment or repair is necessary. If the pedal feels spongy, there is air in the hydraulic system which must be removed by bleeding.



• Check that the brake pedal is secure and in good condition. Check also for signs of fluid leaks on the pedal, floor or carpets, which would indicate failed seals in the brake master cylinder.

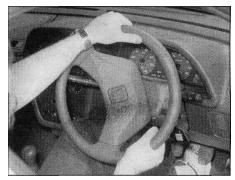
• Check the servo unit (when applicable) by operating the brake pedal several times, then keeping the pedal depressed and starting the engine. As the engine starts, the pedal will move down slightly. If not, the vacuum hose or the servo itself may be faulty.

#### Steering wheel and column

Examine the steering wheel for fractures or looseness of the hub, spokes or rim.

• Move the steering wheel from side to side and then up and down. Check that the steering wheel is not loose on the column, indicating wear OK a loose retaining nut. Continue moving the steering wheel as before, but also turn it slightly from left to right.

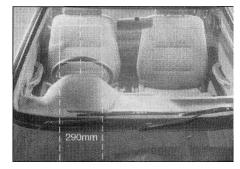
 Check that the steering wheel is not loose on the column, and that there is no abnormal



movement of the steering wheel, indicating wear in the column support bearings or couplings.

#### Windscreen and mirrors

• The windscreen must be free of cracks or other significant damage within the driver's field of view. (Small stone chips are acceptable.) Rear view mirrors must be secure, intact, and capable of being adjusted.



## MOT Test Checks



Seat belts and seats

**Note:** The following checks are applicable to all seat belts, front and rear.

• Examine the webbing of all the belts (including rear belts if fitted) for cuts, serious fraying or deterioration. Fasten and unfasten each belt to check the buckles. If applicable, check the retracting mechanism. Check the security of all seat belt mountings accessible from inside the vehicle.

• The front seats themselves must be securely attached and the backrests must lock in the upright position.

#### Doors

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 Both front doors must be able to be opened and closed from outside and inside, and must latch securely when closed.

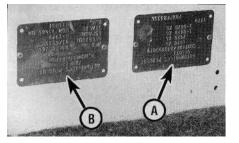


#### Vehicle identification

• Number plates must be in good condition, secure and legible, with letters and numbers correctly spaced - spacing at (A) should be twice that at (B).



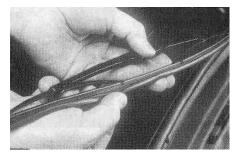
• The VIN plate (A) and homologation plate (B) must be legible.



#### Electrical equipment

• Switch on the ignition and check the operation of the horn.

• Check the windscreen washers and wipers, examining the wiper blades; renew damaged or perished blades. Also check the operation of the stop-lights.



• Check the operation of the sidelights and number plate lights. The lenses and reflectors must be secure, clean and undamaged.

• Check the operation and alignment of the headlights. The headlight reflectors must not be tarnished and the lenses must be undamaged.

• Switch on the ignition and check the operation of the direction indicators (including the instrument panel tell-tale) and the hazard warning lights. Operation of the sidelights and stop-lights must not affect the indicators - if it does, the cause is usually a bad earth at the rear light cluster.

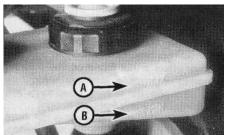
• Check the operation of the rear foglight(s), including the warning light on the instrument panel or in the switch.

#### Footbrake

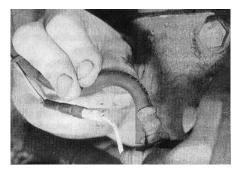
• Examine the master cylinder, brake pipes and servo unit for leaks, loose mountings, corrosion or other damage.



• The fluid reservoir must be secure and the fluid level must be between the upper (A) and lower (B) markings.



• Inspect both front brake flexible hoses for cracks or deterioration of the rubber. Turn the steering from lock to lock, and ensure that the hoses do not contact the wheel, tyre, or any part of the steering or suspension mechanism. With the brake pedal firmly depressed, check the hoses for bulges or leaks under pressure.



#### Steering and suspension

• Have your assistant turn the steering wheel from side to side slightly, up to the point where the steering gear just begins to transmit this movement to the roadwheels. Check for excessive free play between the steering wheel and the steering gear, indicating wear or insecurity of the steering column joints, the column-to-steering gear coupling, or the steering gear itself.

 Have your assistant turn the steering wheel more vigorously in each direction, so that the roadwheels just begin to turn. As this is done, examine all the steering joints, linkages, fittings and attachments. Renew any component that shows signs of wear or damage. On vehicles with power steering, check the security and condition of the steering pump, drivebelt and hoses.

• Check that the vehicle is standing level, and at approximately the correct ride height.

#### Shock absorbers

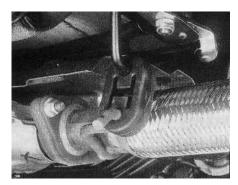
• Depress each corner of the vehicle in turn, then release it. The vehicle should rise and then settle in its normal position. If the vehicle continues to rise and fall, the shock absorber is defective. A shock absorber which has seized will also cause the vehicle to fail.



## MOT Test Checks

#### Exhaust system

• Start the engine. With your assistant holding a rag over the tailpipe, check the entire system for leaks. Repair or renew leaking sections.



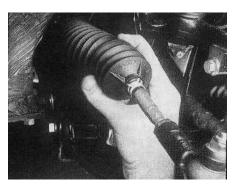


Jack up the front and rear of the vehicle, and securely support it on axle stands. Position the stands clear of the suspension assemblies. Ensure that the wheels are clear of the ground and that the steering can be turned from lock to lock.

#### Steering mechanism

• Have your assistant turn the steering from lock to lock. Check that the steering turns smoothly, and that no part of the steering mechanism, including a wheel or tyre, fouls any brake hose or pipe or any part of the body structure.

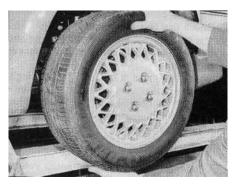
• Examine the steering rack rubber gaiters for damage or insecurity of the retaining clips. If power steering is fitted, check for signs of damage or leakage of the fluid hoses, pipes or connections. Also check for excessive stiffness or binding of the steering, a missing split pin or locking device, or severe corrosion of the body structure within 30 cm of any steering component attachment point.



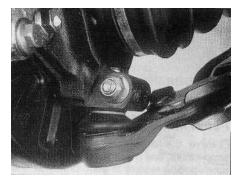
## Front and rear suspension and wheel bearings

• Starting at the front right-hand side, grasp the roadwheel at the 3 o'clock and 9 o'clock positions and shake it vigorously. Check for free play or insecurity at the wheel bearings, suspension balljoints, or suspension mountings, pivots and attachments.

• Now grasp the wheel at the 12 o'clock and 6 o'clock positions and repeat the previous inspection. Spin the wheel, and check for roughness or tightness of the front wheel bearing.



• If excess free play is suspected at a component pivot point, this can be confirmed by using a large screwdriver or similar tool and levering between the mounting and the component attachment. This will confirm whether the wear is in the pivot bush, its retaining bolt, or in the mounting itself (the bolt holes can often become elongated).



• Carry out all the above checks at the other front wheel, and then at both rear wheels.

#### Springs and shock absorbers

• Examine the suspension struts (when applicable) for serious fluid leakage, corrosion, or damage to the casing. Also check the security of the mounting points.

• If coil springs are fitted, check that the spring ends locate in their seats, and that the spring is not corroded, cracked or broken.

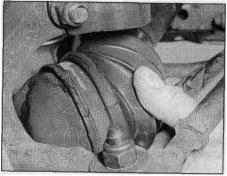
• If leaf springs are fitted, check that all leaves are intact, that the axle is securely attached to each spring, and that there is no deterioration of the spring eye mountings, bushes, and shackles. • The same general checks apply to vehicles fitted with other suspension types, such as torsion bars, hydraulic displacer units, etc. Ensure that all mountings and attachments are secure, that there are no signs of excessive wear, corrosion or damage, and (on hydraulic types) that there are no fluid leaks or damaged pipes.

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• Inspect the shock absorbers for signs of serious fluid leakage. Check for wear of the mounting bushes or attachments, or damage to the body of the unit.

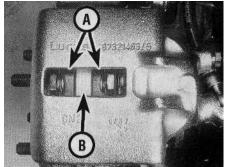
#### Driveshafts (fwd vehicles only)

• Rotate each front wheel in turn and inspect the constant velocity joint gaiters for splits or damage. Also check that each driveshaft is straight and undamaged.



#### Braking system

• If possible without dismantling, check brake pad wear and disc condition. Ensure that the friction lining material has not worn excessively, (A) and that the discs are not fractured, pitted, scored or badly worn (B).

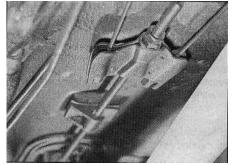


• Examine all the rigid brake pipes underneath the vehicle, and the flexible hose(s) at the rear. Look for corrosion, chafing or insecurity of the pipes, and for signs of bulging under pressure, chafing, splits or deterioration of the flexible hoses.

• Look for signs of fluid leaks at the brake calipers or on the brake backplates. Repair or renew leaking components.

• Slowly spin each wheel, while your assistant depresses and releases the footbrake. Ensure that each brake is operating and does not bind when the pedal is released.

## **MOT Test Checks**



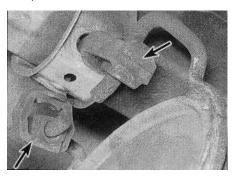
• Examine the handbrake mechanism, checking for frayed or broken cables, excessive corrosion, or wear or insecurity of the linkage. Check that the mechanism works on each relevant wheel, and releases fully, without binding.

• It is not possible to test brake efficiency without special equipment, but a road test can be carried out later to check that the vehicle pulls up in a straight line.

#### Fuel and exhaust systems

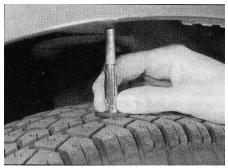
• Inspect the fuel tank (including the filler cap), fuel pipes, hoses and unions. All components must be secure and free from leaks.

• Examine the exhaust system over its entire length, checking for any damaged, broken or missing mountings, security of the retaining clamps and rust or corrosion.



#### Wheels and tyres

• Examine the sidewalls and tread area of each tyre in turn. Check for cuts, tears, lumps, bulges, separation of the tread, and exposure of the ply or cord due to wear or damage. Check that the tyre bead is correctly seated on the wheel rim, that the valve is



sound and properly seated, and that the wheel is not distorted or damaged.

• Check that the tyres are of the correct size for the vehicle, that they are of the same size and type on each axle, and that the pressures are correct.

• Check the tyre tread depth. The legal minimum at the time of writing is 1.6 mm over at least three-quarters of the tread width. Abnormal tread wear may indicate incorrect front wheel alignment.

#### Body corrosion

Check the condition of the entire vehicle structure for signs of corrosion in loadbearing areas. (These include chassis box sections, side sills, cross-members, pillars, and all suspension, steering, braking system and seat belt mountings and anchorages.) Any corrosion which has seriously reduced the thickness of a load-bearing area is likely to cause the vehicle to fail. In this case professional repairs are likely to be needed.

• Damage or corrosion which causes sharp or otherwise dangerous edges to be exposed will also cause the vehicle to fail.

### 4 Checks carried out on YOUR VEHICLE'S EXHAUST EMISSION SYSTEM

#### Petrol models

• Have the engine at normal operating temperature, and make sure that it is in good tune (ignition system in good order, air filter element clean, etc).

• Before any measurements are carried out, raise the engine speed to around 2500 rpm, and hold it at this speed for 20 seconds. Allow the engine speed to return to idle, and

watch for smoke emissions from the exhaust tailpipe. If the idle speed is obviously much too high, or if dense blue or clearly-visible black smoke comes from the tailpipe for more than 5 seconds, the vehicle will fail. As a rule of thumb, blue smoke signifies oil being burnt (engine wear) while black smoke signifies unburnt fuel (dirty air cleaner element, or other carburettor or fuel system fault).

• An exhaust gas analyser capable of measuring carbon monoxide (CO) and hydrocarbons (HC) is now needed. If such an instrument cannot be hired or borrowed, a local garage may agree to perform the check for a small fee.

#### CO emissions (mixture)

• At the time or writing, the maximum CO level at idle is 3.5% for vehicles first used after August 1986 and 4.5% for older vehicles. From January 1996 a much tighter limit (around 0.5%) applies to catalystequipped vehicles first used from August 1992. If the CO level cannot be reduced far enough to pass the test (and the fuel and ignition systems are otherwise in good condition) then the carburettor is badly worn, or there is some problem in the fuel injection system or catalytic converter (as applicable).

#### HC emissions

• With the CO emissions within limits, HC emissions must be no more than 1200 ppm (parts per million). If the vehicle fails this test at idle, it can be re-tested at around 2000 rpm; if the HC level is then 1200 ppm or less, this counts as a pass.

• Excessive HC emissions can be caused by oil being burnt, but they are more likely to be due to unburnt fuel.

#### Diesel models

• The only emission test applicable to Diesel engines is the measuring of exhaust smoke density. The test involves accelerating the engine several times to its maximum unloaded speed.

**Note:** It is of the utmost importance that the engine timing belt is in good condition before the test is carried out.

• Excessive smoke can be caused by a dirty air cleaner element. Otherwise, professional advice may be needed to find the cause.

## Buying spare parts and vehicle identification numbers

#### Buying spare parts

Spare parts are available from many sources; for example, Citroen garages, other garages and accessory shops, and motor factors. Our advice regarding spare part sources is as follows.

Officially-appointed Citroen garages - This is the best source for parts which are peculiar to your car, and are not generally available (eg complete cylinder heads, gearbox internal components, badges, interior trim etc). It is also the only place at which you should buy parts if the vehicle is still under warranty. To be sure of obtaining the correct parts, it will be necessary to give the storeman your car's vehicle identification number. If possible, take the old parts along for positive identification. Many parts are available under a factory exchange scheme - any parts returned should always be clean. It obviously makes good sense to go straight to the specialists on your car for this type of part, as they are best equipped to supply you.

Other garages and accessory shops -These are often very good places to buy materials and components needed for the maintenance of your car (eg oil filters, spark plugs, bulbs, drivebelts, oils and greases, touch-up paint, filler paste, etc). They also sell general accessories, usually have convenient opening hours, charge lower prices, and can often be found not far from home.

Motor factors - Good factors will stock all the more important components which wear out comparatively quickly (eg exhaust systems, brake pads, seals and hydraulic parts, clutch components, bearing shells, pistons, valves etc). Motor factors will often provide new or reconditioned components on a part-exchange basis - this can save a considerable amount of money.

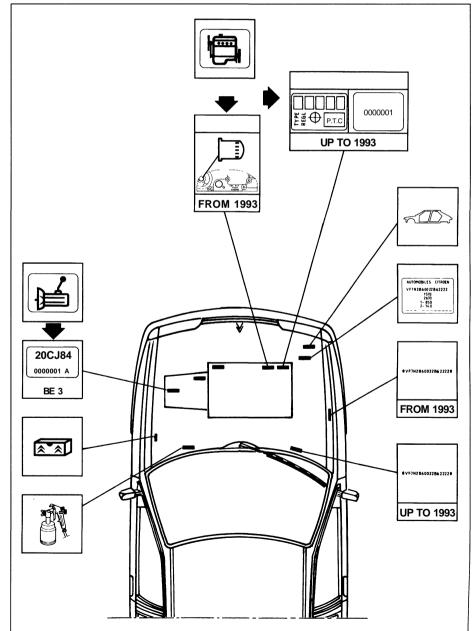
#### Vehicle identification numbers

Modifications are a continuing and unpublicised process in vehicle manufacture, quite apart from major model changes. Spare parts manuals and lists are compiled upon a numerical basis, the individual vehicle identification numbers being essential to correct identification of the component concerned.

When ordering spare parts, always give as much information as possible. Quote the car model, year of manufacture, body and engine numbers as appropriate (see illustration).

The vehicle identification plate is stamped on a plate located under the bonnet on the lower right-hand wheel arch (see illustration). The *chassis number* is stamped on the body panel under the bonnet on the righthand side of the bulkhead on models produced up to 1993, or on the right-hand wheel arch on models produced from 1993 (see illustration). The *paint code number* is located on the body panel under the bonnet on the left-hand upper wheel arch.

The *engine number* is stamped on a plate riveted to the front of the cylinder block (refer to Chapter 2A or 2B for further information).



Vehicle identification number locations

## Jacking, towing and wheel changing

#### Jacking

The jack supplied with the vehicle tool kit should only be used for changing the roadwheels - see "Wheel changing" later in this Section. When carrying out any other kind of work, raise the vehicle using a hydraulic jack, and always supplement the jack with axle stands positioned under the vehicle jacking points.

When using a hydraulic jack or axle stands, always position the jack head or axle stand head under one of the relevant jacking points (note that the jacking points for use with a hydraulic jack or axle stands are different to those for use with the vehicle jack) (see illustrations). Do not jack the vehicle under the sump or any of the steering or suspension components. Never work under, around, or near a raised vehicle, unless it is adequately supported in at least two places.

Note the following when using a hydraulic jack:

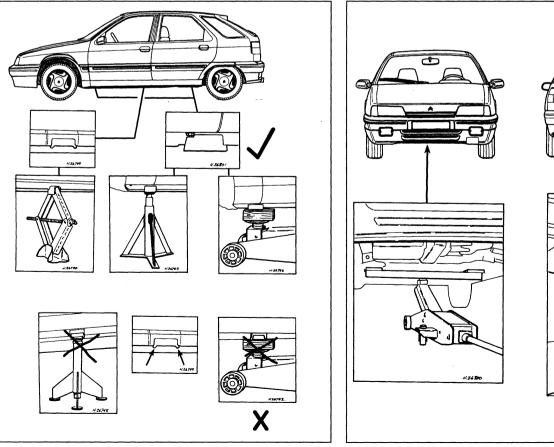
(a) When raising the side of the vehicle, ensure that the load is taken by the raised jacking plates on the sill panels (refer to the accompanying illustration) - do not jack under the body panel behind the sill panels.

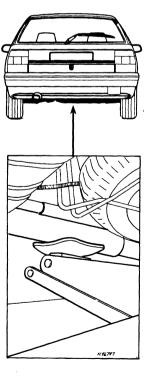
- (b) When raising the front of the vehicle, use a suitable metal or strong wooden bar and wooden spacer blocks under the front suspension subframe (refer to the accompanying illustration).
- (c) When raising the rear of the vehicle, position the jack or axle stands under the rear suspension tubular crossmember (refer to the accompanying illustration).

#### Towing

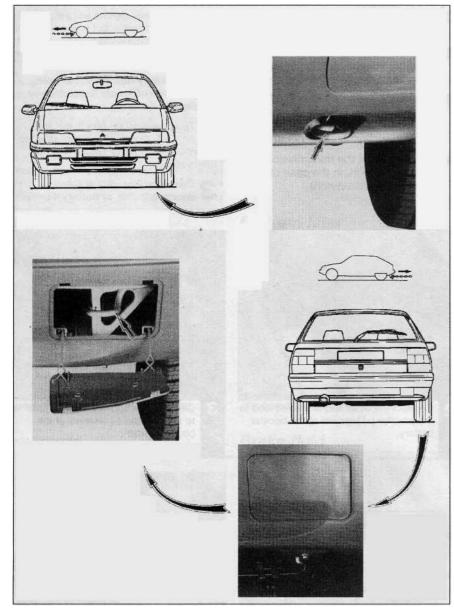
Towing eyes are fitted to the front and rear of the vehicle for attachment of a tow rope. Note that, on certain models, plastic covers must be unclipped from the bumpers for access to the towing eyes (see illustrations). Always turn the ignition key to position "A" when the vehicle is being towed, so that the steering lock is released, and the direction indicator and brake lights are operational. Before being towed, release the handbrake and place the gear lever in neutral on manual transmission models, or "N" on automatic transmission models. Note that greater-thanusual pedal pressure will be required to operate the brakes, since the vacuum servo unit is only operational with the engine running. Similarly, on models with power steering, greater-than-usual steering effort will be required.

Where possible, models with automatic transmission should ideally be towed with the front wheels off the ground, particularly if a transmission fault is suspected. If the vehicle is to be towed with its front wheels on the ground, it must always be towed forwards at speeds not exceeding 30 mph (50 km/h), or for a distance no further than 30 miles (50 km). Also note that, to avoid damaging the automatic transmission, the fluid level must be topped-up to the dipstick maximum mark as described in Chapter 1, then an extra 1.5 litres of fluid added. The excess fluid must be drained off before the vehicle is driven again.





## **Roadside Repairs** 0.13



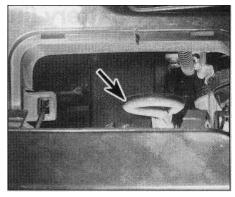
Front and rear towing eye locations

#### Wheel changing

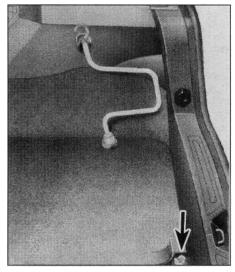
The spare wheel and jack are located in a cradle under the rear of the vehicle. The cradle is lowered by turning the cradle retaining located under the screw, luggage compartment carpet, near the tailgate lock. The cradle retaining screw can be turned by engaging the end of the wheel brace (located in clips on the right-hand side of the luggage compartment) with the slot in the screw. Lift the cradle to release the retaining catch, then lower it for access to the spare wheel. Note that the jack is mounted inside a plastic case to protect it from road dirt and debris (see illustrations).

To change a wheel, remove the spare wheel and jack (as described previously), apply the handbrake and place chocks at the front and rear of the wheel diagonally opposite the one to be changed. A wheel chock is supplied with the tool kit, and is located in the well of the spare wheel. On automatic transmission models, place the selector lever in position "P". Make sure that the vehicle is located on firm level ground, and then slightly loosen the wheel bolts with the brace provided (where applicable, remove the wheel trim first).

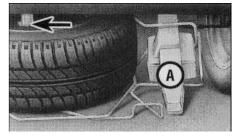
Locate the jack head in the jacking point on the relevant side of the vehicle to be raised, and raise the jack by turning the screw using the wheel brace. When the wheel is clear of



Cover removed to expose front towing eye (arrowed) - Volcane models



Wheel brace and spare wheel cradle retaining screw (arrowed) in luggage compartment



Spare wheel cradle retaining catch (arrowed) and jack case (A)

the ground, remove the bolts and lift off the wheel. Fit the spare wheel, and moderately tighten the bolts. Lower the vehicle and then tighten the bolts fully. Refit the trim where applicable. If possible, check the tyre pressure on the spare wheel.

Remove the chocks and stow the jack, tools, and the damaged wheel. Have the damaged tyre or wheel repaired or renewed as soon as possible.

## Roadside Repairs 0•14

## Booster battery (jump) starting

When jump-starting a car using a booster battery, observe the following precautions:

- A) Before connecting the booster battery, make sure that the ignition is switched off.
- B) Ensure that all electrical equipment (lights, heater, wipers, etc) is switched off.
- C) Make sure that the booster battery is the same voltage as the discharged one in the vehicle.
- D) If the battery is being jump-started from the battery in another vehicle, the two vehcles MUST NOT TOUCH each other.
- E) Make sure that the transmission is in neutral (or PARK, in the case of automatic transmission).



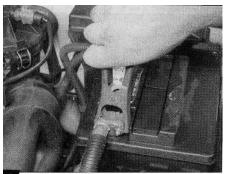
Jump starting will get you out of trouble, but you must correct whatever made the battery go flat in the first place. There are three possibilities:

The battery has been drained by repeated attempts to start, or by leaving the lights on.

The charging system is not working properly (alternator drivebelt slack or broken, alternator wiring fault or alternator itself faulty).

2	The l
9	(elec

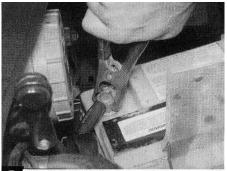
battery itself is at fault trolyte low, or battery worn out).



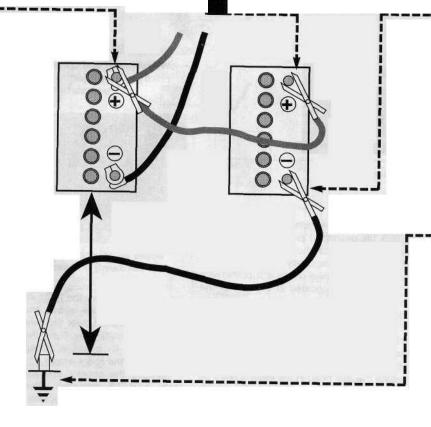
Connect one end of the red jump lead to the positive (+) terminal of the flat battery

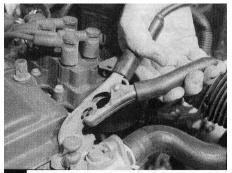


Connect the other end of the red lead to 2 the positive (+) terminal of the booster battery.



3 Connect one end of the black jump lead to the negative (-) terminal of the booster batterv





Connect the other end of the black jump lead to a bolt or bracket on the engine block, well away from the battery, on the vehicle to be started

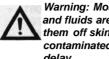
Make sure that the jump leads will not come into contact with the fan, drivebelts or other moving parts of the engine.

Start the engine using the booster battery, then with the engine running at idle speed, disconnect the jump leads in the reverse order of connection.

### Roadside Repairs 0•15

## **Identifying** leaks

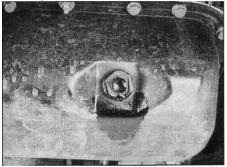
Puddles on the garage floor or drive, or obvious wetness under the bonnet or underneath the car, suggest a leak that needs investigating. It can sometimes be difficult to decide where the leak is coming from, especially if the engine bay is very dirty already. Leaking oil or fluid can also be blown rearwards by the passage of air under the car, giving a false impression of where the problem lies.



Warning: Most automotive oils and fluids are poisonous. Wash them off skin, and change out of contaminated clothing, without delav.

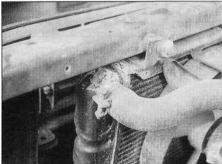
### **Oil from filter**

## Sump oil

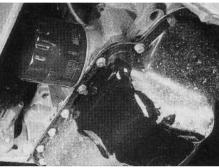


Engine oil may leak from the drain plug...

## Antifreeze



Leaking antifreeze often leaves a crystalline deposit like this.



... or from the base of the oil filter.

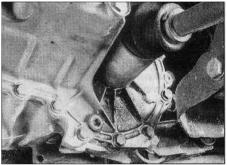
## **Brake fluid**



A leak occurring at a wheel is almost certainly brake fluid.

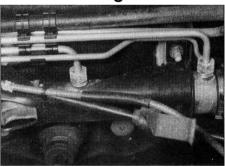
HAYNES The smell of a fluid leaking from the car may provide a Clue to what's leaking. Some fluids are distictively coloured. It may help to clean the car carefully and to park it over some clean paper overnight as an aid to locating the source of the leak. Remember that some leaks may only occur while the engine is running.

### Gearbox oil



Gearbox oil can leak from the seals at the inboard ends of the driveshafts.

## Power steering fluid



Power steering fluid may leak from the pipe connectors on the steering rack.

## Radio/cassette unit anti-theft system - precaution

The radio/cassette unit fitted as standard equipment by Citroen is equipped with a builtin security code, to deter thieves. If the power source to the unit is cut, the anti-theft system will activate. Even if the power source is immediately reconnected, the radio/cassette unit will not function until the correct security code has been entered. Therefore, if you do not know the correct security code for the radio/cassette unit do not disconnect either of the battery terminals, or remove the radio/cassette unit from the vehicle.

To enter the security code, first switch the unit on; the display will show "Cod". The security code can then be entered using buttons 1 to 4 on the unit; each button alters the corresponding digit of the code. Note: There is no facility on the radio display to show the number 0 for the first digit of the security code. For the first digit, 0 is indicated by a blank. Once the correct code is displayed, press the "up" section of the four-way tuning button to enter the code.

If an incorrect code is entered, the display will show three dashes, after which the radio will be locked for 10 seconds. On the first two attempts, after 10 seconds the radio display will show the "Cod" prompt again, and allow you to enter the security code again. However,

if the correct security code is not entered on the third attempt, the unit will be locked for 1 hour. To make any further attempts, the unit must be switched on and left untouched for approximately 1 hour before the display shows the "Cod" prompt again, and allows you to re-enter the security code. Note that after twenty attempts, the unit will become permanently locked.

If this happens, or if the security code is lost or forgotten, seek the advice of your Citroen dealer. On presentation of proof of ownership. a Citroen dealer will be able to unlock the unit and provide you with a new security code.

## **Conversion** Factors

x 0.0394 = Inches (in)

Miles =

 $\times 0.061 =$ Cubic inches (cu in: in<sup>3</sup>) = Imperial pints (Imp pt)

x 0.833 = Imperial quarts (Imp qt)

= US quarts (US at)

= US gallons (US gal)

x 0.833 = Imperial gallons (Imp gal)

= Ounces (oz)

Pounds (lb)

= Newtons (N)

Imperial quarts (Imp gt)

= Imperial gallons (Imp gal)

Ounces-force (ozf: oz)

Pounds-force (lbf: lb)

x 14.223 = Pounds-force per square inch

(psi; lbf/in<sup>2</sup>; lb/in<sup>2</sup>)

x 14.696 = Pounds-force per square inch

(psi; lbf/in<sup>2</sup>; lb/in<sup>2</sup>)

(psi; lbf/in<sup>2</sup>; lb/in<sup>2</sup>) x 0.145 = Pounds-force per square inch

(psi: lbf/in<sup>2</sup>: lb/in<sup>2</sup>)

Kilopascals (kPa)

= Millibar (mbar)

= Millibar (mbar)

= Millibar (mbar)

x 27.68 = Inches of water (inH<sub>2</sub>O)

= Pounds-force per square inch

Millimetres of mercury (mmHg)

x 3.281 = Feet (ft)

\_

=

=

=

x 68.947 = Millibar (mbar)

x 0.621

x 1.76

x 0.88

x 1.057

x 0.22

x 0.264

x 0.035

x 2.205

x 3.6

x 0.225

x 9.81

x 14.5

x 98.1

x 0.01

x 1.333

x 2.491

x 1.868 =

(I)

#### 0•16 Length (distance) Inches (in) x 25 4 = Millimetres (mm) Feet (ft) x 0.305 = Metres (m) Miles x 1.609 = Kilometres (km) Volume (capacity) Cubic inches (cu in; in<sup>3</sup>) x 16.387 = Cubic centimetres (cc: $cm^3$ ) Imperial pints (Imp pt) x 0.568 = LitresImperial quarts (Imp gt) x 1.137 = Litres (I) Imperial guarts (Imp gt) = US quarts (US qt) x 1.201 US quarts (US at) x 0.946 = Litres (I) Imperial gallons (imp gal) x 4.546 = Litres (I) Imperial gallons (Imp gal) x 1.201 = US gallons (US gal) US gallons (US gal) x 3.785 = Litres (I) Mass (weight) Ounces (oz) x 28.35 = Grams (g) Pounds (lb) x 0.454 = Kilograms (kg) Force Ounces-force (ozf: oz) x 0.278 =Newtons (N) Pounds-force (lbf: lb) x 4.448 =Newtons (N) Newtons (N) x 0.1 = Kilograms-force (kgf: kg) Pressure Pounds-force per square inch x 0.070 = Kilograms-force per square (psi; lbf/in<sup>2</sup>; lb/in<sup>2</sup>) centimetre (kgf/cm<sup>2</sup>; kg/cm<sup>2</sup>) Pounds-force per square inch = Atmospheres (atm) x 0.068 (psi; lbf/in<sup>2</sup>; lb/in<sup>2</sup>) Pounds-force per square inch x 0.069 = Bars(psi; lbf/in<sup>2</sup>; lb/in<sup>2</sup>) Pounds-force per square inch x 6.895 = Kilopascals (kPa) (psi: lbf/in<sup>2</sup>: lb/in<sup>2</sup>) Kilopascals (kPa) x 0.01 = Kilograms-force per square centimetre (kgf/cm<sup>2</sup>; kg/cm<sup>2</sup>) Millibar (mbar) x 100 = Pascals (Pa) Millibar (mbar) x 0.0145= Pounds-force per square inch (psi; lbf/in<sup>2</sup>; lb/in<sup>2</sup>) Millibar (mbar) = Millimetres of mercury (mmHa) x 0.75 Millibar (mbar) x 0.401 = Inches of water (inH<sub>2</sub>O) Millimetres of mercury (mmHa) x 0.535 = Inches of water (in $H_2O$ ) Inches of water (inH<sub>2</sub>O) x 0.036 = Pounds-force per square inch (nsi: lbf/in<sup>2</sup>· lb/in<sup>2</sup>)

				(psi, ibi/iii , ib/iii )				
Torque (moment of force)								
Pounds-force inches (lbf in; lb in)	x 1.	152	=	Kilograms-force centimetre (kgf cm; kg cm)	x	0.868	=	Pounds-force inches (lbf in; lb in)
Pounds-force inches (lbf in; lb in)	x 0.	113	=	Newton metres (Nm)	х	8.85	=	Pounds-force inches (lbf in; lb in)
Pounds-force inches (lbf in; lb in)	x 0.0	083	=	Pounds-force feet (lbf ft; lb ft)	х	12		Pounds-force inches (lbf in; lb in)
Pounds-force feet (lbf ft; lb ft)	x 0.	138	=	Kilograms-force metres . (kgf m; kg m)	х	7.233	=	Pounds-force feet (lbf ft; lb ft)
Pounds-force feet (lbf ft; lb ft)	x 1.:	356	=	Newton metres (Nm)	х	0.738	=	Pounds-force feet (lbf ft; lb ft)
Newton metres (Nm)	x 0.	102	=	Kilograms-force metres (kgf m; kg m)	х	9.804	=	Newton metres (Nm)
Power								
Horsepower (hp)	x 74	45.7	=	Watts (W)	х	0.0013	=	Horsepower (hp)
Velocity (speed)								
Miles per hour (miles/hr; mph)	x 1.0	609	=	Kilometres per hour (km/hr; kph)	х	0.621	=	Miles per hour (miles/hr; mph)
Fuel consumption*								
Miles per gallon (mpg)	x 0.3	354	=	Kilometres per litre (km/l)	х	2.825	=	Miles per gallon (mpg)
Tomporaturo								

#### Temperature

Degrees Fahrenheit = (°C x 1.8) + 32

\* It is common practice to convert from miles per gallon (mpg) to litres/100 kilometres (I/100km), where mpg x 1/100 km = 282

Degrees Celsius (Degrees Centigrade;  $^{\circ}$ C) = ( $^{\circ}$ F - 32) x 0.56